

# Integrated Mass Spectrometric Workflows Enabling Next-Generation Conjugate Therapeutics in Cancer Research

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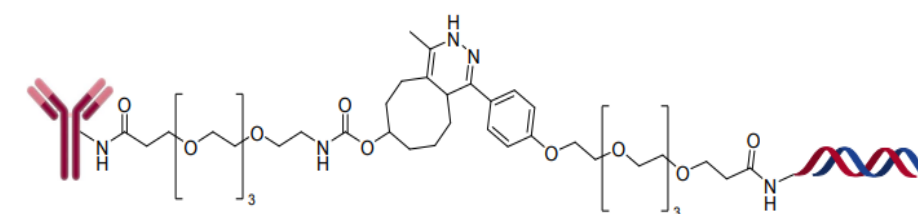
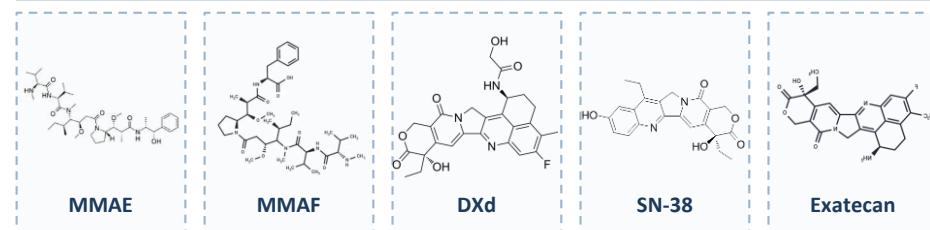
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## ABSTRACT

Antibody–drug conjugates (ADCs) and related Antibody-X Conjugates (AXCs), including Antibody–Oligonucleotide Conjugates (AOCs), represent rapidly expanding therapeutic modalities in oncology. Their growing clinical significance demands precise bioanalytical methods capable of quantifying conjugated species, released payloads, and complex biotransformation pathways. Similarly, click-chemistry–enabled drug systems designed for tumor-selective activation present analogous analytical challenges requiring high sensitivity and specificity. We developed an integrated LC-MS/MS platform to support these next-generation cancer therapeutics. For ADC, AXC, and AOC programs, optimized controlled-reduction and selective-extraction workflows enabled accurate quantification of diverse payload classes—including auristatins (MMAE/MMAF) and topoisomerase-I inhibitors (DXd, SN-38, exatecan)—while minimizing artificial payload release. The platform demonstrated high sensitivity, linearity, and matrix robustness across plasma, tumor tissue, and cell-based systems, supporting comprehensive in vitro, ex vivo, and in vivo pharmacokinetic studies. In parallel, we established complementary bioorthogonal click-chemistry workflows using azide–alkyne and TCO–tetrazine reactions to selectively tag precursor and product species, enabling quantitative assessment of conversion efficiency and activation kinetics under biologically relevant conditions. Together, these LC-MS/MS–based approaches provide a unified analytical solution for ADCs, AOCs, AXC, and click-activated therapeutic platforms. By enabling rigorous characterization of payload release, linker stability, and tumor-selective activation, this integrated toolkit accelerates the discovery and preclinical development of emerging oncology therapeutics.

## COMMON CYTOTOXIC PAYLOADS WITH ADC AND AOC

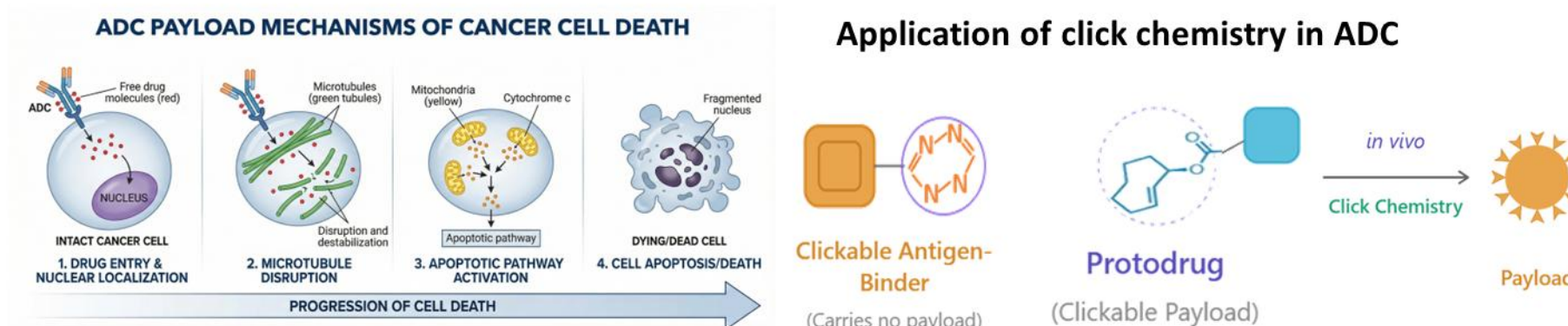
Payload	Full Name	MOA	MW	Key ADC
MMAE	Monomethyl Auristatin E	Microtubule inhibitor	718.0	Brentuximab vedotin (Adcetris)
MMAF	Monomethyl Auristatin F	Microtubule inhibitor	731.5	Belantamab mafodotin
DXd	Deruxtecan (exatecan deriv.)	Topo-I inhibitor	493.5	Trastuzumab deruxtecan (Enhertu)
SN-38	7-Ethyl-10-hydroxycamptothecin	Topo-I inhibitor	392.4	Sacituzumab govitecan (Trodelvy)
Exatecan	Exatecan mesylate	Topo-I inhibitor	436.5	Next-gen ADC programs



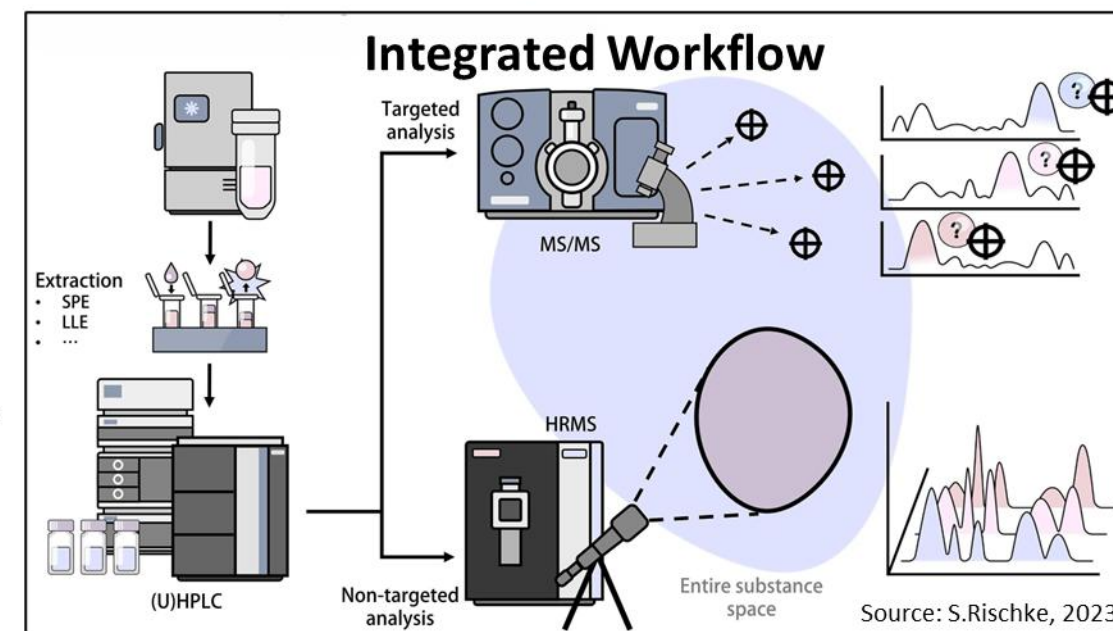
AOC

Source: M.Cochran, 2024

## PAYLOAD RELEASE MECHANISMS AND CLICK CHEMISTRY IN ADCS

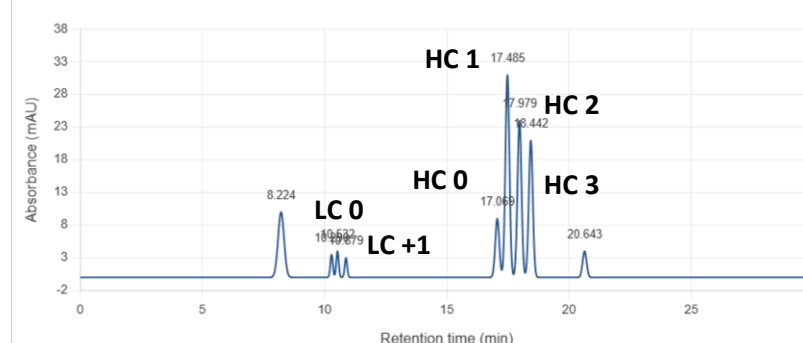
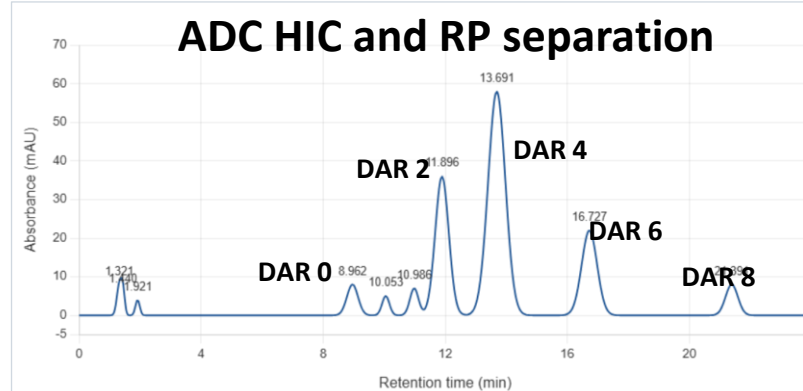


**HRMS:** High-resolution mass spectrometry (HRMS) enables non-targeted profiling of ADCs and supports accurate drug-to-antibody ratio (DAR) determination.



**Triple quadrupole MS/MS:** provides sensitive and selective targeted quantification of predefined ADC analytes using optimized MRM transitions.

## HPLC & HRMS ANALYSIS OF DRUG-TO-ANTIBODY RATIO (DAR) IN ADCS

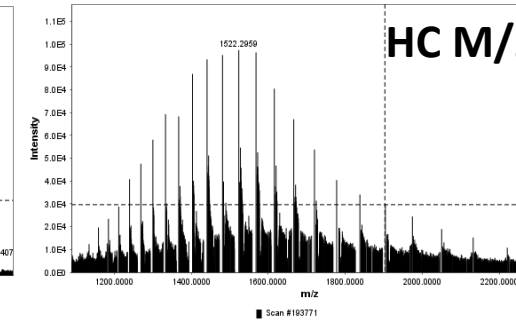
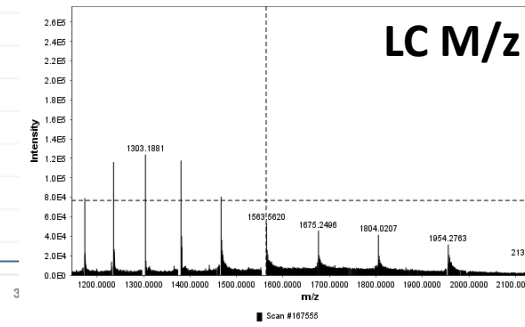


### LC intact mass analysis

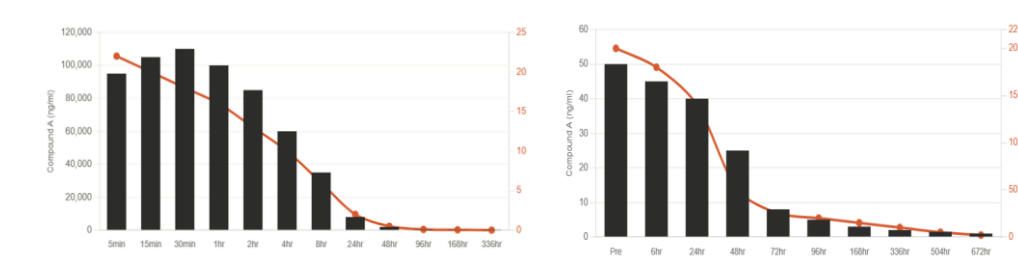
Component	Calculated Mass (Da)
LC	23439
LC+1	24756

### HC intact mass analysis

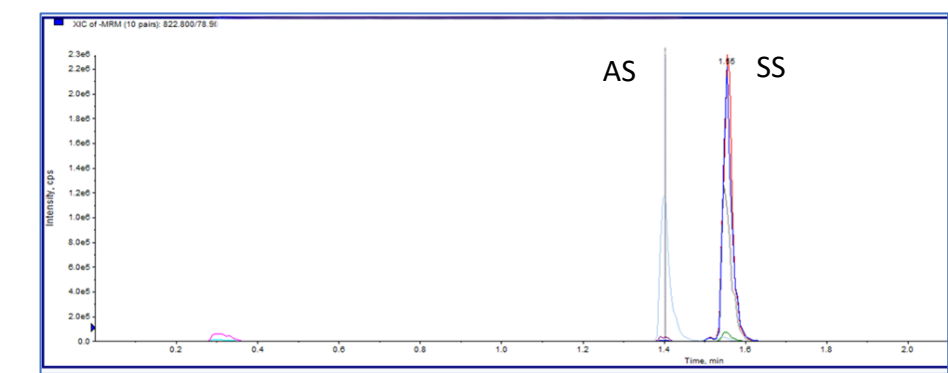
Component	Calculated Mass (Da)
HC	51911
HC+1	53228
HC+2	54544
HC+3	55861



## QQQ MASS SPEC ANALYSIS OF THE LINKER-PAYLOAD FROM IN VIVO STUDY



Analyses: Compound A and the payload quantified in plasma and tumor  
 Activation: TCO-tetrazine bioorthogonal reaction for selective tagging  
 MS benefit: Enhanced detectability; quantitative conversion & kinetics assessment  
 Matrices: Mouse plasma and tumor tissue; good reproducibility CV < 10%



Extracted ion chromatogram (XIC) from MRM analysis of the linker payload of an AOC

